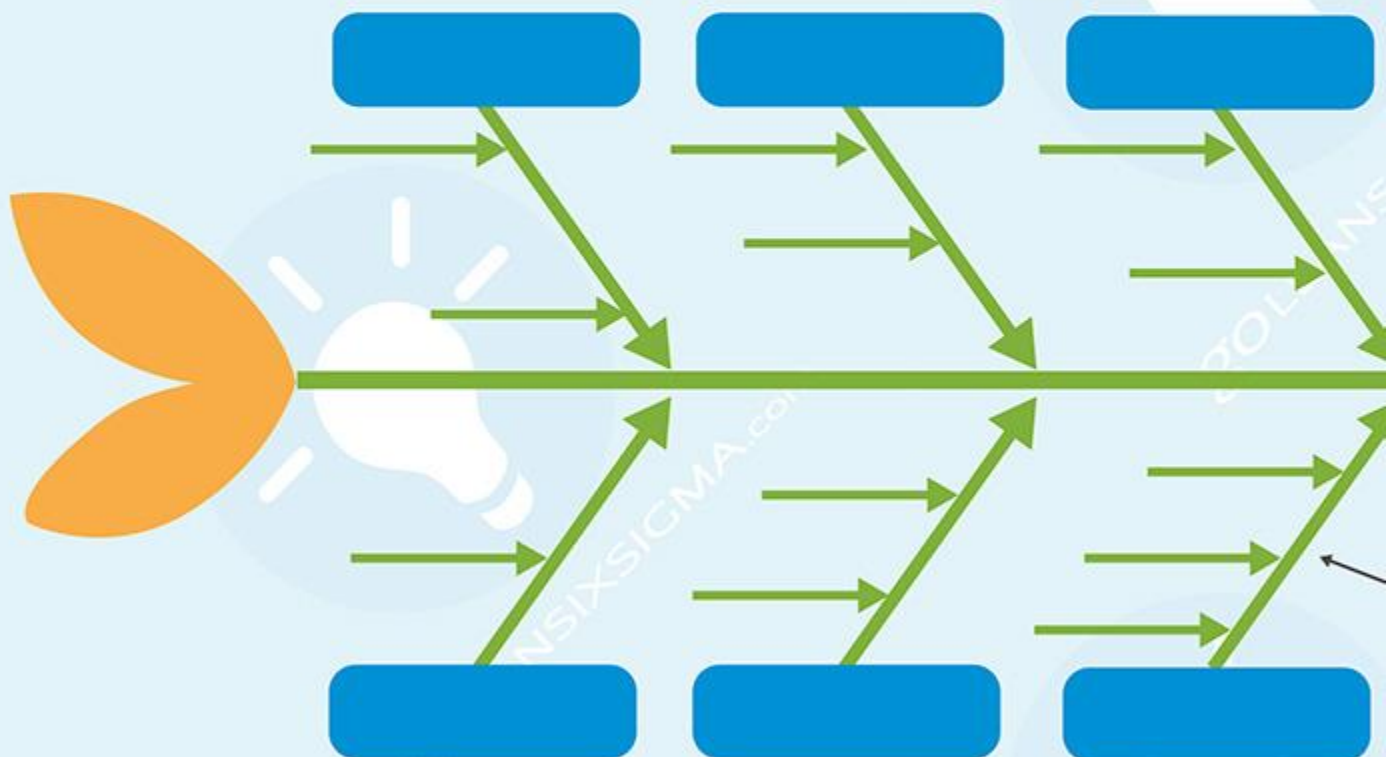
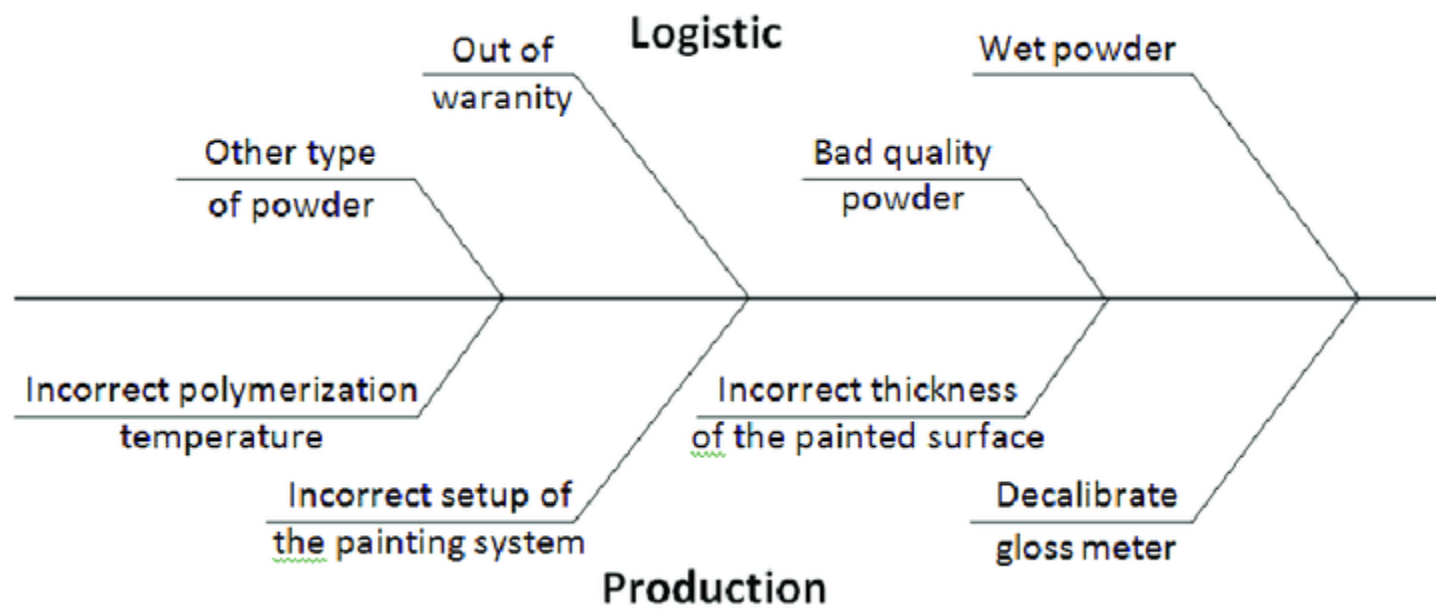
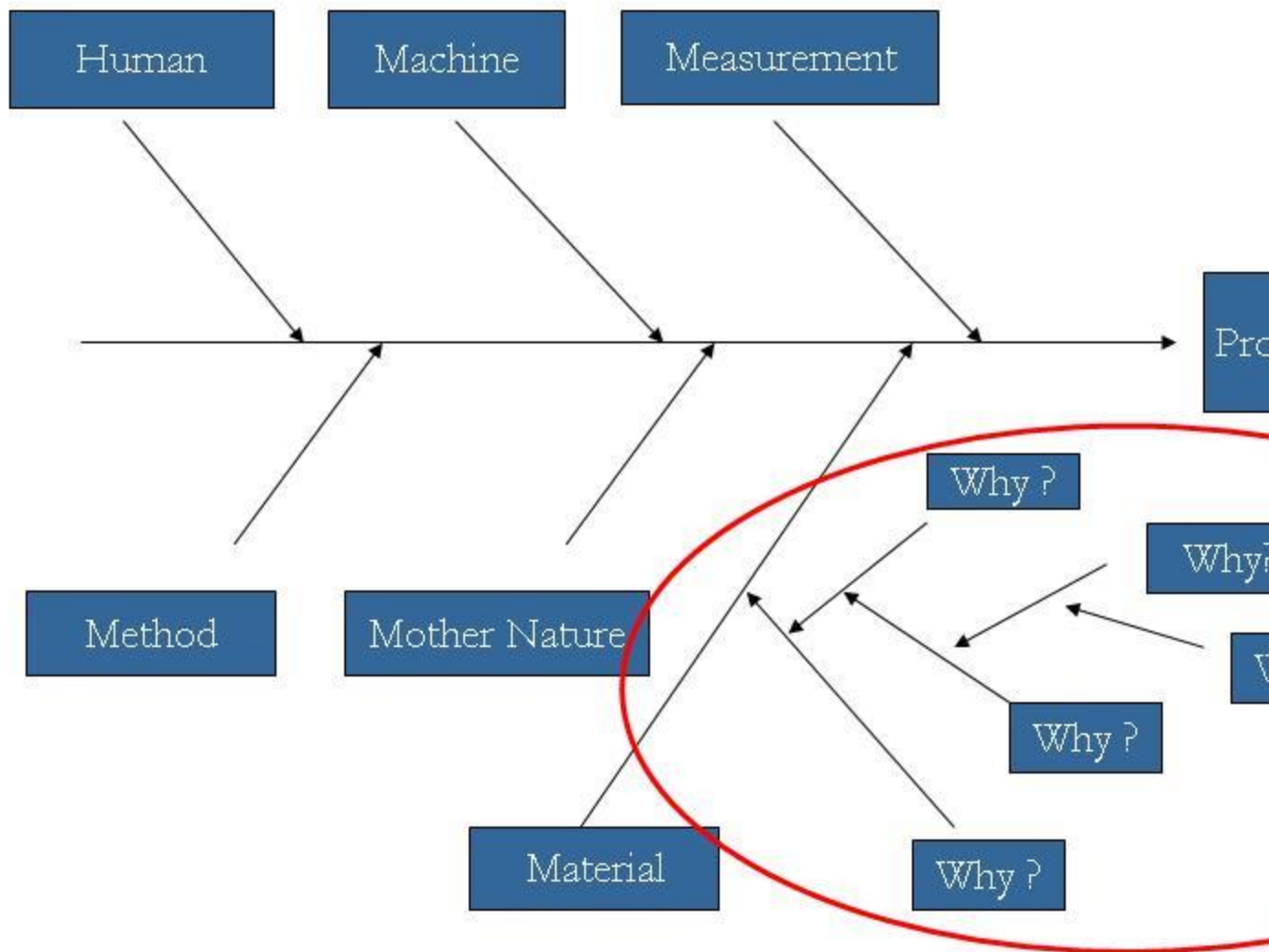


Fishbone Diagram

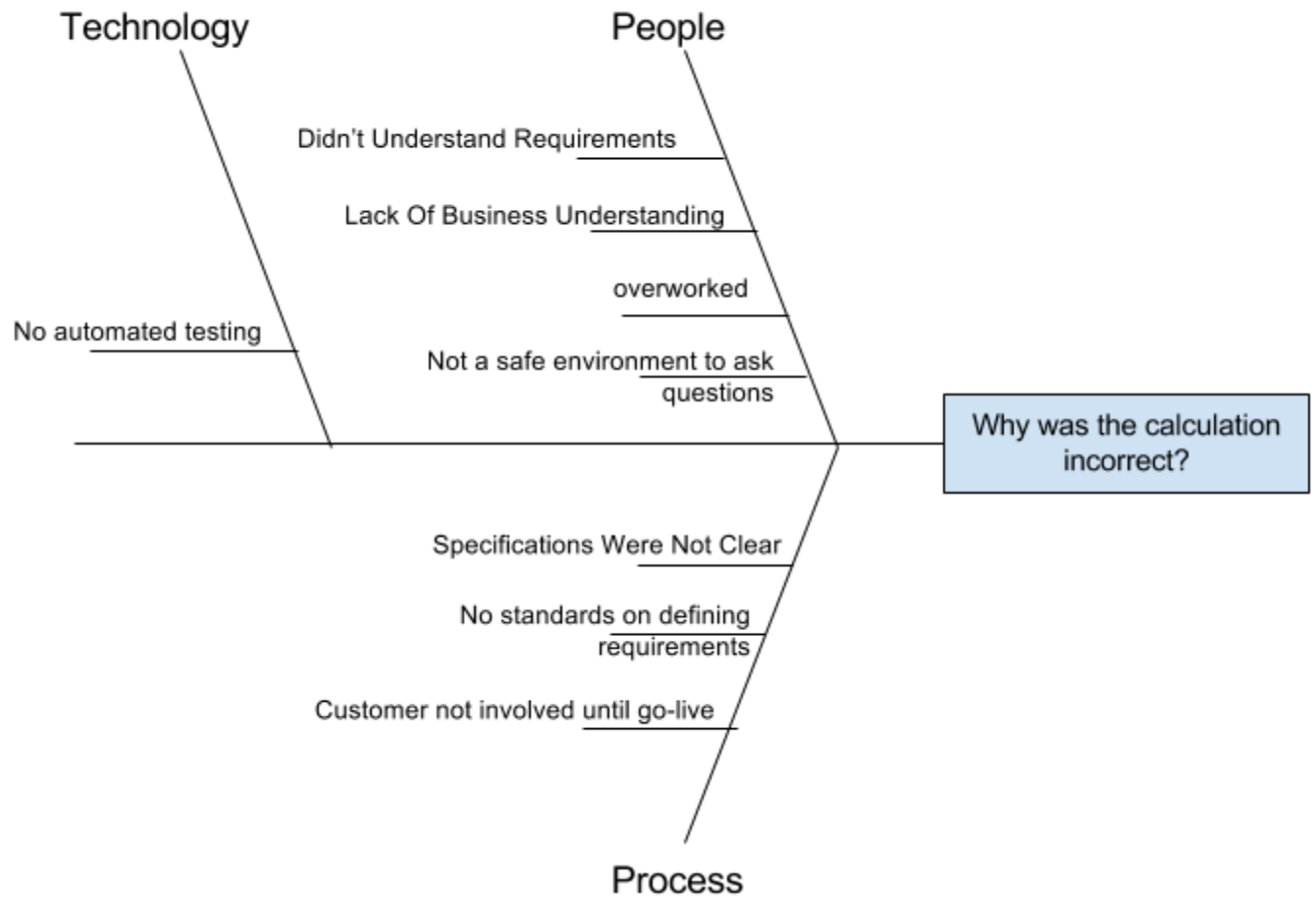
A Fishbone Diagram is a structured brainstorming tool to explore root causes for an undesirable effect.

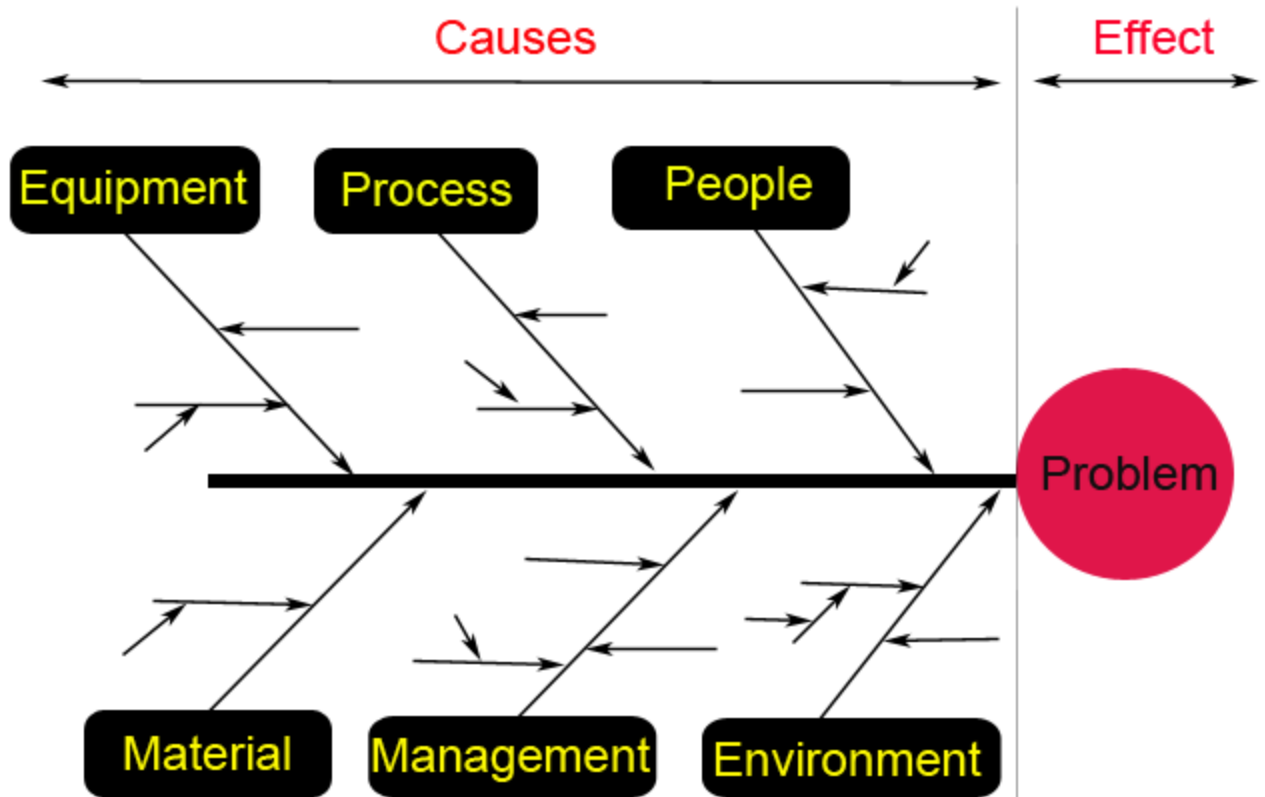






Defect : Calculation of 2 numbers was not correct





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